In the claims:

Amend claim 1 as attached.



## CLAIMS

## Amend the following claim:

- 1. A method of adjusting a treatment machine in which a transporting chain for transporting objects to be treated is guided in <u>vertical</u> loops through at least one treatment station in a machine housing and driven at least at two locations by drives which in a normal operation are synchronized and adjusted relative to one another so that the transporting chain in its guides is neither tightly pulled nor compressed, the method comprising the steps of:
  - A. Selecting two drives which follow one another in a forward direction of the transporting chain;
  - B. asynchronously driving the selected drives, so that a chain portion located therebetween is tightly pulled or compressed by producing a length difference, and measuring a parameter which is dependent from a drive moment of one or both selected drives;
  - C. when the parameter reaches or exceeds a fixed value, operating the drives asynchronously for reducing the

- previously produced length difference by a predetermined amount;
- D. subsequently maintaining the adjusted relative position of the both drives relative to one another, with synchronous operation of the drives;
- E. using the preceding steps for further drives, until chain lengthsin all chain portions to be adjusted are adjusted.

